



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBBP1425-109
Job Sheet 186565



Part No: RBBP1425-109

Job Qty: 10 ea

Part Name: Engine Cable Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D/IPP
Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	10 pcs	11/23/18	11/23/18	0.00	0.00	Purchasing		DEC 17 2018
120	Packaging	10 pcs	11/23/18	11/23/18	0.00	0.00	Packaging2		DEC 17 2018
125	QC	10 pcs	11/23/18	11/23/18	0.00	0.00	QC6		38
130	Packaging	10 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-2		38
140	QC21-SA	10 Ea	11/23/18	11/23/18	0.00	0.00	QC21		38

Part Op 110 - Issue P/O to ICA Distribution: 041560 - Assemble RBBP1425-109 as per drawing and swage fittings.
Descriptions: -DART to supply RBBP1425-105-03 and RBBP1425-103-05

130 - IDENTIFY AND STOCK

x 10 per hr Dec 05, 2018

DEC 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBBP1425-103-05	Guide	10 Ea (1 ea)	110-Purchasing	5118048 5138097
RBBP1425-105-03	Keeper	10 Ea (1 ea)	110-Purchasing	5104403 5138096
RBBP1425-109P	Engine Cable Assembly	10 Ea (1 ea)	110-Purchasing	5138089

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	RBBP1425-103-05	10	40	0
	RBBP1425-105-03	10	24	0
	RBBP1425-109P	10	0	0

Part Specifications

not be found.

Plex 11/19/18 8:29 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S138098



Part: RBBP1425-109

Job No: 186565

Serial No/Batch: S138098

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 12/17/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

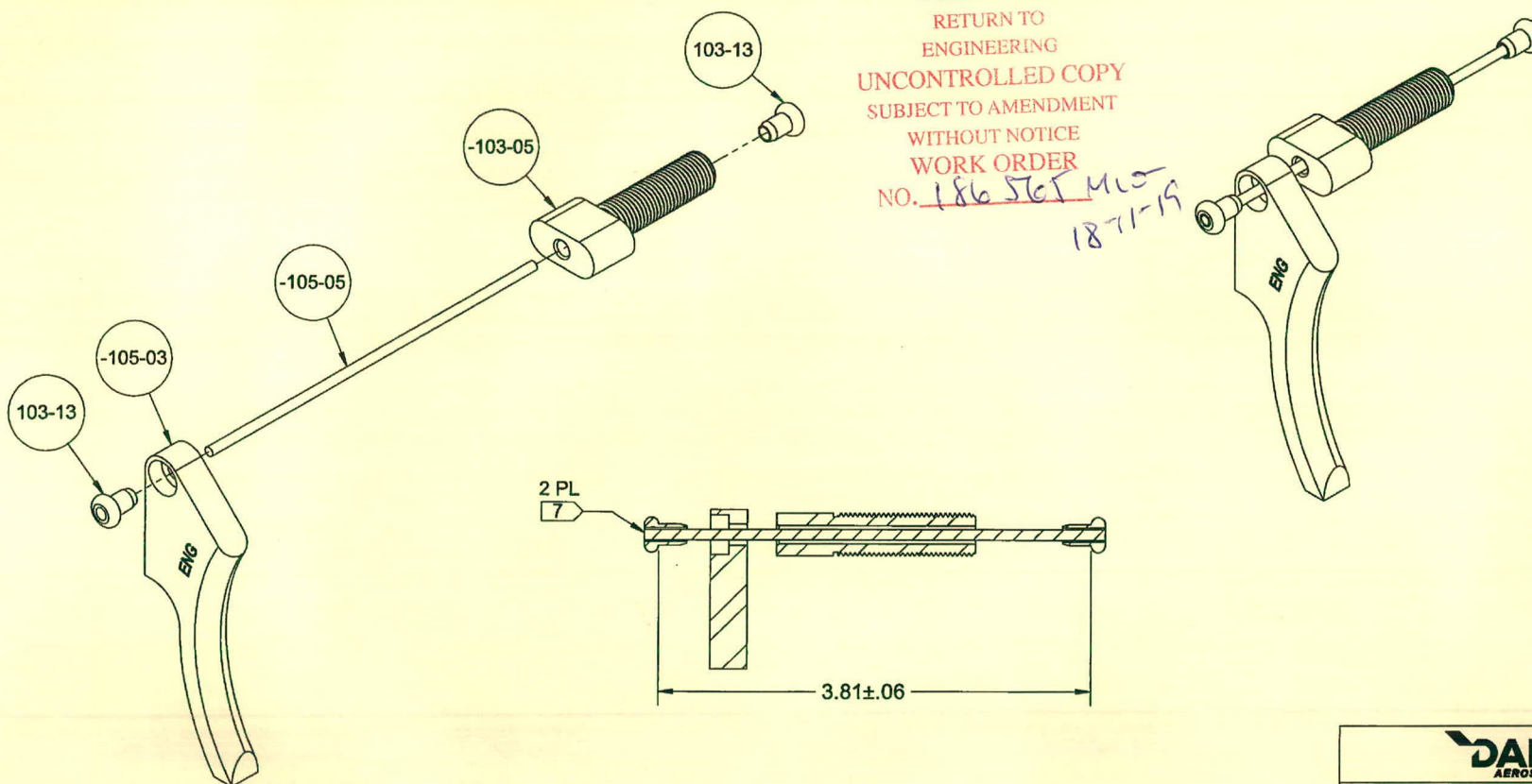
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

ITEM #	QTY	PART #	TITLE
-105-03	1	RBBP1425-105-03	KEEPER
-105-05	1	RBBP1425-105-05	CABLE 3/32" DIA
-103-05	1	RBBP1425-103-05	GUIDE
103-13	2	McMaster#3869T62	BALL W/SHANK SWAGE FITTING 3/32" DIA.

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	DIMENSION 3.807 +/- .060 CHANGED FOR 3.81 +/- .06, TEMPLATE UPDATED, NOTE 7 ADDED	17-647	18.1.23	VM	ML

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186565 ML
1871-19



- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) HEAT TREAT: N/A
4) SPEC: N/AN/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) GRIND SMOOTH AFTER CRIMPING

RBBP1425-109 ENGINE CABLE ASSEMBLY

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE ENGINE CABLE ASSEMBLY	
PART NO. RBBP1425-109	REV D
TOOL NO. RBBP1425-109	
DESIGNED BY: VM 1/23/2018	INITIALS AND DATE
DRAWN BY: ML 03/20/2018	TOLERANCES: XX ± .005
CHECKED BY: ML 03/20/2018	XX ± .01
MFG REVIEW BY: DP 03/20/2018	XX ± .1
APPROVED BY: ML 03/26/2018	SCALE: NTS
SHEET 10 OF 12	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041966

Supplier: ICA001-VC
ICA Distribution
3592 Boulevard Poirier
St-Laurent
QC
H4R 2J5 Canada
Phone: 514 633 0055

PO No: PO041966
PO Date: 12/5/18
Due Date: 12/28/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186565	RBBP1425-109P	999-RBBP1425-109P		Engine Cable Assembly	Firmed	-	12/28/18 DEC 17 2018	10 Ea	0 Ea	10 Ea	\$31.05/Ea	\$310.50
2	187464	RBBP1425-107P	999-RBBP1425-107P		Transmission cable assembly	Firmed	-	12/28/18 DEC 17 2018	10 pcs	0 pcs	10 pcs	\$31.05/pcs	\$310.50
Grand Total:												\$621.00	

Order Notes

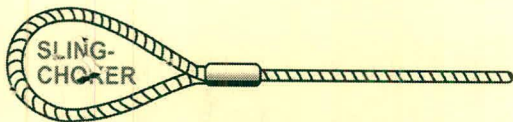
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 12/5/18 2:37 PM dart.Lussier.Patrick



ICA Distribution

Div. de Manufacture Sling-Choker (Hamilton) Ltee.

3592 Boulevard Poirier, Ville St-Laurent, QC H4R 2J5
Tel: (514) 633-0055 Email: info@icadistribution.com

BORDEAU
D'EXPÉDITION
No. de Client
Bon De Commande
Date De La Facture
Page

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401940
041966
14-Dec-2018
1

FACTURÉ À:

DART AEROSPACE LTD.

1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-3336

EXPÉDIÉ À:

DART AEROSPACE LTD.

1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-3336

MODALITÉS DE PAIEMENT	Net 30 days	F.A.B.	CALL WHEN READY	DEVISE	Canadian dollars
MODE D'EXPÉDITION	PUROLATOR COLLECT	PRO NO.		COMMANDE	0000118738
DATE D'EXPÉDITION	ESNT	0.0 *	INV VIA	MAIL / MISC	TERR 88

LIGNE	NUMÉRO DE PIÈCE / DESCRIPTION	UNITÉ DE MEASURE	COMM	EXP	EN SOUF
1 *	999-RBBP1425-107P ASSY 3/32" X 4.19" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-107 REV D TRANS CABLE ASSEMBLY MADE WITH LARGE KEEPER	EA	10	10	
2 *	999-RBBP1425-109P ASSY 3/32" X 3.81" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-109 REV D ENGINE CABLE ASSEMBLY MADE WITH SMALL KEEPER REF: 24101 THANK YOU - STEVE WILSON TEL-514-633-0055 FX - 514-633-0066 stevenw@icadistribution.com	EA	10	10	DAS 38 9-89

HST No: 104888037RT0001

